



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D5149-043W
Job Sheet 169692



Part No: D5149-043W

Job Qty: 5 ea

Part Name: Aft Step Base Assembly Weldment



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 12/19/17

Job Tracking No:

Due Date: 12/21/17

Created By: Mario Poulin

Type: SOLD

Description:

Note: DWG REV D SHEET 4 IPP REV:A 14.12.15 NEW ISSUE DD VERF;JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	5 Ea	12/20/17	12/20/17	0.00	0.00	Start Up Large Fab-3		EL
110	Large Fab	5 pcs	12/20/17	12/20/17	0.00	4.31	Large Fab 2		EL
120	QC	5 pcs	12/20/17	12/20/17	0.00	0.00	QC9		CPC
130	QC	5 pcs	12/20/17	12/20/17	0.00	0.00	QC5		CPC
140	HandFinish	5 pcs	12/20/17	12/20/17	0.00	0.66	HandFinish1		2017-12-21/18
150	QC	5 pcs	12/20/17	12/20/17	0.00	0.00	QC7-4		BR 17-12-22
160	Powdercoat	5 pcs	12/20/17	12/20/17	0.00	0.11	Powdercoat1		BR 17-12-22
170	QC	5 pcs	12/20/17	12/20/17	0.00	0.00	QC3		JR 17-12-27
180	HandFinish	5 pcs	12/21/17	12/21/17	0.00	0.66	HandFinish3		JR 17-12-27
190	QC	5 pcs	12/21/17	12/21/17	0.00	0.00	QC3		PID
200	Packaging	5 pcs	12/21/17	12/21/17	0.00	0.00	Packaging3-2		ATW
210	QC21-SA	5 Ea	12/21/17	12/21/17	0.00	0.00	QC21		DEC 22 2017

M 138467. START: 7:40 OUT: 3:00 FINISH: 8:10.

Operation
90-Start u

DART
AEROSPACE
S025501



Aft Step Base Assembly Weldment

Dart Aerospace Ltd.

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PART NO: D5149-043W

Revision:

Operation: Start up Operation

Change No:

Mfg Date: 12/20/17

Job No: 169692

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition			Completed By
					Lead hand / Supervisor Approval Verification
					QC / QA Coordinator Approval
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐		FAULT CATEGORY Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐			
OTHER : _____					